

#### Base plate, Ports 2 and 4 on side, 1,2 and 4 also on bottom

► standard: ISO 5599-1 ► Frame size: ISO 1 ► type H ► Compressed air connection output: G 1/4 ► Can be assembled into blocks



Standards ISO 5599-1, ISO 1
Ambient temperature min./max. -15°C / +70°C
Medium temperature min./max. -15°C / +80°C
Medium
Compressed air
Working pressure min./max. 0 bar / 16 bar
Grid dimension 43 mm

Mounting screw with hexagon socket
Ports separated

Materials:

Housing Die-cast aluminum Base plate Die-cast aluminum

Seals Acrylonitrile Butadiene Rubber

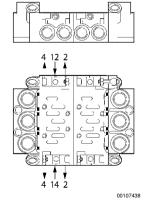
#### **Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

Frame size	Compressed air connection				Weight	Fig.	Note	Part No.
	Input	Output	Pilot control exhaust	Pilot connec- tion				
	[1]	[2 / 4]	[12]	[14]	[kg]			
ISO 1	-		M5	M5	0.24	Fig. 1	1)	1825503286
	-				0.24	Fig. 2	2)	1825503288
	G 1/4				0.27	Fig. 3	3)	1825503290
	G 1/4				0.27	Fig. 4	4)	1825503292

- 1) Ports 2 and 4 on side, control pressure connection 12 and 14: single connection
- 2) Ports 2 and 4 on side, control pressure connection 12 and 14: central manifold
- 3) Ports 2 and 4 on side, 1,2 and 4 also on bottom, control pressure connection 12 and 14: single connection
- 4) Ports 2 and 4 on side, 1,2 and 4 also on bottom, control pressure connection 12 and 14: central manifold
- Scope of delivery incl. seal and mounting screws

#### Fig. 1, ports 2 and 4 on side, Control pressure connection 12+14: single connection



Valve systems ► Base plates, according to standard

# Base plate, Ports 2 and 4 on side, 1,2 and 4 also on bottom

► standard: ISO 5599-1 ► Frame size: ISO 1 ► type H ► Compressed air connection output: G 1/4 ► Can be assembled into blocks

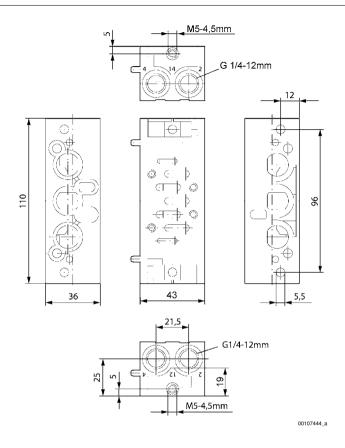
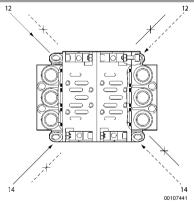


Fig. 2, ports 2 and 4 on side, Control pressure connection 12+14: central manifold





# Base plate, Ports 2 and 4 on side, 1,2 and 4 also on bottom

► standard: ISO 5599-1 ► Frame size: ISO 1 ► type H ► Compressed air connection output: G 1/4 ► Can be assembled into blocks

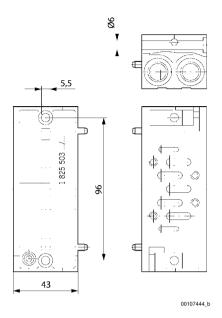
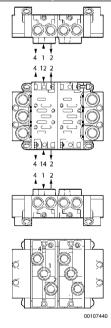


Fig. 3, Ports 2 and 4 on side, 1,2 and 4 also on bottom, Control pressure connection 12+14: single connection





Valve systems ► Base plates, according to standard

# Base plate, Ports 2 and 4 on side, 1,2 and 4 also on bottom

► standard: ISO 5599-1 ► Frame size: ISO 1 ► type H ► Compressed air connection output: G 1/4 ► Can be assembled into blocks

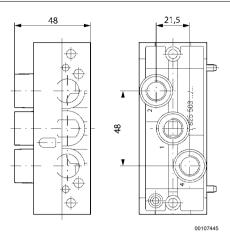


Fig. 4, Ports 2 and 4 on side, 1,2 and 4 also on bottom, Control pressure connection 12+14: central manifold

